

International Journal of Pharmaceutics 168 (1998) 209-220

international journal of pharmaceutics

# Enhancement of carbamazepine dissolution: in vitro and in vivo evaluation

Hind El-Zein, Lillian Riad \*, Ahmed Abd El-Bary

Department of Pharmaceutics, College of Pharmacy, Cairo University, Kasr El-Ainy Street, Cairo, Egypt

Received 7 November 1997; received in revised form 23 February 1998; accepted 23 February 1998

#### Abstract

The absorption of carbamazepine (CBZ) is characterized by being dissolution-rate limited. Thus improvement of its dissolution characteristics may increase its rate and extent of absorption, hence its oral bioavailability. The objective of the work is to enhance the dissolution of CBZ, through utilizing different carriers [polyethylene glycols (PEG), phospholipids, and hydroxypropyl- $\beta$ -cylcodextrin (HP $\beta$ CD)]. The prepared systems were evaluated in vitro through dissolution testing, X-ray diffraction, and differential thermal analysis (DTA). The screened lead systems were further evaluated in vivo using the rabbit as an animal model. In vitro results showed that the dissolution of CBZ was profoundly enhanced from (1:2) CBZ/PEG<sub>6000</sub> solid dispersion, (10:1) CBZ/L-α-dimyristoyl phosphatidyl glycerol coprecipitate, and (1 M:1 M) CBZ/HP $\beta$ CD complex. X-Ray diffraction and DTA were used to explain any interaction and/or complexation between CBZ and the different carriers. For in vivo evaluation, a parallel design with four groups was adopted, with each group receiving the equivalent of 100 mg CBZ either as one of the three lead prepared systems suspended in water or as Tegretol<sup>®</sup> suspension, the reference standard. Serial blood samples were drawn over 24 h from the marginal ear vein, and plasma samples were analyzed for CBZ and its active metabolite, carbamazepine-10,11-epoxide, CBZE, by HPLC. The in vivo results showed that the extent of absorption of CBZ from its HP $\beta$ CD complex was the highest among the systems tested. For all prepared systems, areas under the CBZE concentration-time curve were significantly higher than that resulting after Tegretol<sup>®</sup> suspension. This may be explained by the fact that CBZ is being presented from the Tegretol<sup>®</sup> suspension at a slower rate, with absorption occurring further down the intestine, thus bypassing the liver. © 1998 Elsevier Science B.V. All rights reserved.

Keywords: Carbamazepine; Solid dispersion; Coprecipitate; Complex; Dissolution; Bioavailability

#### 1. Introduction

\* Corresponding author.

Carbamazepine (CBZ), a major antiepileptic, has become a best selling anticonvulsant, due to

0378-5173/98/\$19.00 © 1998 Elsevier Science B.V. All rights reserved. *PII* S0378-5173(98)00093-3 its favorable therapeutic profile. The conventional CBZ tablets yield peak plasma concentrations varying from 4 to 32 h. This irregular and delayed absorption of CBZ is attributed to slow dissolution (Bertilsson, 1978). Thus, the absorption of CBZ from the gastrointestinal tract (GIT) may be described as being dissolution-rate limited. Improvement of CBZ dissolution characteristics can result in an increase in the rate and/or extent of its absorption, after oral intake, thus increasing its bioavailability.

The main objective of this work is to investigate the possibility of improving the aqueous dissolution and oral bioavailability of CBZ via methods involving: (a) solid dispersion with polyethylene glycols (PEG); (b) coprecipitation with phospholipids (PL); and (c) complexation with hydroxypropyl- $\beta$ -cylcodextrin (HP $\beta$ CD). The prepared systems are evaluated in vitro through dissolution testing, X-ray diffraction studies, and differential thermal analysis (DTA). Systems giving the highest dissolution profiles are evaluated in vivo using the rabbit as an animal model, and Tegretol<sup>®</sup> suspension as the reference standard. Plasma levels are evaluated for CBZ and its active metabolite, carbamazepine-10,11-epoxide (CBZE) (Eichelbaum et al., 1985). Relevant pharmacokinetic parameters to assess the bioavailability of the systems relative to Tegretol<sup>®</sup> suspension are determined for CBZ and CBZE.

#### 2. Materials and methods

#### 2.1. Materials and equipment

The following materials were used in the study: Carbamazepine (CBZ, Ciba-Geigy, Basle, Switzerland); carbamazepine-10,11-epoxide (CBZE, Ciba-Geigy, Ardsley, NY); cyheptamide, internal standard (Supleco, Bellefonte, PA); PEG<sub>6000</sub> and PEG<sub>4000</sub> (Breox, Hythe, Southampton, UK); pure synthetic phospholipids (PL) with label claim of 98% purity (Sigma, St. Louis, MO) included  $L-\alpha$ -dimyristoylphosphatidyl choline (DMPC), L- $\alpha$ -dimyristoyl phosphatidyl glycerol (DMPG),  $L-\alpha$ -distearoylphosphatidyl choline (DSPC), and egg phosphatidyl choline (EPC); hydroxypropyl- $\beta$ -cyclodextrin (HP $\beta$ CD) (Pharmatec, USA); absolute ethanol, methanol, and chloroform, super purity solvents (Romil, UK). Tegretol<sup>®</sup> suspension, batch # 113 (Swisspharma, now Novartis Pharma). All other chemicals were AR grades and used as received.

For in vitro evaluation, USP dissolution tester, Apparatus 1 (Pharma Test, Germany), UV/visible double beam spectrophotometer (Shimadzu UV-240, Kyoto, Japan), X-ray diffractometer (XRD-610 Shimadzu, Japan) operated by a DP-61 computer and a computerized analysis system (Perkin-Elmer, 7 Series Thermal Analysis System) for differential thermal analysis (DTA) were used. For plasma samples, the HPLC system consisted of an isocratic pump (LC-10 AS, Shimadzu, Japan), UV/visible detector (Model SPD 10A, Shimadzu, Japan), and an integrator (Chromatopac C-R6A, Shimadzu, Japan).

#### 2.2. Preparation of carbamazepine systems

CBZ/PEG solid dispersions (Sd.) were prepared by the fusion method (Craig, 1990) involving heating a physical mixture of CBZ and either PEG<sub>6000</sub> or PEG<sub>4000</sub> in ratios 1:2, 1:4, 1:6 and 1:8 (drug/carrier) to the liquid state. The fluid mixtures were cooled to room temperature and stored in a desiccator over silica.

Coprecipitates (coppt.) in the ratio 10:1 (CBZ:PL) were prepared by the solvent method (Habib et al., 1992, 1993). Solutions of CBZ and PL in chloroform were mixed, and the mixture evaporated to dryness using a rotavapor at 65°C. DMPC, DMPG, DSPC, and EPC phospholipids were used to prepare the different CBZ/PL coppts. The resultant film was scratched off the flask, and stored in a desiccator over silica.

Complex (Cx.) of CBZ/HP $\beta$ CD was prepared in a 1:1 molar ratio (Choudry and Nelson, 1992) by the solvent method using absolute ethyl alcohol (Badawy et al., 1994). CBZ and HP $\beta$ CD equivalent to 236 and 1450 mg respectively were dissolved separately in ethanol and then mixed. The mixture was then evaporated using a rotavapor at 65°C, and the resultant film removed and stored over silica in a desiccator at room temperature.

#### 2.3. In vitro evaluation of carbamazepine systems

Prior to any in vitro evaluation, CBZ systems were freshly prepared and CBZ content was determined in duplicate for each system. An amount equivalent to 10 mg CBZ was accurately weighed and placed in a 10-ml volumetric flask to prepare a 1 mg/ml solution in methanol. Fifty microliters of CBZ solution (1 mg/ml) were added to 5 ml distilled water to yield a theoretical concentration of 10 mg/ml. The sample was measured at  $\lambda_{max}$  of 285 nm, and CBZ concentration was calculated from the standard curve prepared simultaneously. Also, particle size was controlled for the prepared systems as well as plain CBZ powder by grinding using a mortar and pestle, and by passing the powders through sieves number 0.4 mm and 0.1 mm. The powder retained on a 0.1-mm sieve was subject to in vitro and in vivo evaluations.

#### 2.3.1. Dissolution

For each system as well as plain CBZ, dissolution was run in triplicate. An accurately weighed amount of the prepared system equivalent to 200 mg CBZ was placed in each vessel in a modified USP dissolution basket covered with a stainless steel screen (mesh size 100  $\mu$ m). Dissolution was carried out in 900 ml distilled water. The basket was rotated at  $100 \pm 5$  rev./min, and the temperature of the dissolution medium maintained at 37°C. One-milliliter aliquot samples were withdrawn with replacement at 5, 10, 15, 30, 45, 60, 75, 105 and 120 min. Samples were filtered using 0.45-µm Millipore<sup>®</sup> filters and properly diluted prior to measuring their absorbance at 285 nm. The corresponding concentrations were determined from the linear regression equation of the standard curve run simultaneously. Standard curves of CBZ in either PEG or HP $\beta$ CD aqueous solution were prepared and compared to that of plain CBZ in distilled water. For CBZ/PL coppt., the amount of phospholipid is assumed to be too small to affect the UV absorbance of CBZ.

#### 2.3.2. Powder X-ray diffraction

Systems giving the best dissolution profiles were further evaluated with X-ray diffraction. The samples were exposed to Cu K $\alpha$  radiation (40  $kV \times 30$  mA) at a scan rate of 8 deg/min. A fixed slit system was employed with the following slit parameters: divergence, 1°; scatter, 1°; receiving, 0.3 mm. The output is given as intensity versus 2 $\theta$ angle. For comparative purposes, the Hanawalt method (Cullity, 1990) was adopted, where the three highest values for relative intensity and their corresponding [d] spacings were compared for the drug, carrier and the corresponding systems. A difference of  $\pm 0.02$  for the [d] spacings suggests a change in the crystal lattice of drug and carrier.

#### 2.3.3. Differential thermal analysis

Those systems evaluated by X-ray diffraction were also subject to differential thermal analysis (DTA) to examine any interaction between CBZ and carrier. DTA of each system was compared against that of plain CBZ and the corresponding drug-free carrier. The heating rate used was 3°C/min from 25 to 225°C.

#### 2.4. In vivo studies

Only CBZ systems giving the highest dissolution profiles were subject to in vivo evaluation. A parallel design comprising four groups with five rabbits in each group was adopted using male New Zealand White rabbits. Prior to dose administration, rabbits were fasted overnight in restraining cages to prevent coprophagy. All groups received an equivalent of 100 mg CBZ. Group A received CBZ/HP $\beta$ CD Cx.; Group B received the lead 10:1 CBZ/PL coppt.; Group C received the lead CBZ/PEG Sd.; and Group D received 5 ml of commercially available Tegretol® suspension, equivalent to 100 mg CBZ. Each of the CBZ systems was suspended in 5 ml water and given orally to the rabbit followed by  $2 \times 10$ -ml consecutive aliquots of distilled water used in rinsing the dose-containing beaker. Rabbits receiving the suspension were also given 20 ml of water, thus maintaining the same water intake among all groups. After dose administration, rabbits were kept in restraining cages, and access to food and water was allowed after 6 h. Serial blood samples (2-ml aliquots) were withdrawn from the marginal ear vein at 0.25, 0.5, 0.75, 1, 2, 3, 4, 6, 8, and 24 h post dose and placed in heparinized tubes.

Plasma was harvested by centrifugation, and stored at  $-20^{\circ}$ C until analyzed.

#### 2.5. Sample processing and analytical method

Plasma samples were analyzed for CBZ and CBZE using a published method (Sawchuk and Cartier, 1982) which was modified to render it adaptable to our laboratory conditions. These modifications comprised of: constructing standard curves ranging from 0.25  $\mu$ g/ml to 12  $\mu$ g/ml for CBZ and 0.05–2.5  $\mu$ g/ml for CBZE; using a  $300 \times 3.9$  mm, 10- $\mu$ m particle size C<sub>18</sub> reversed phase column (Bondclone, Phenomenex, Torrence, CA), and running the flow rate of 50:50 v/v methanol/water at 2 ml/min using the liquid chromatograph described under equipment. Peak area ratios of CBZ or CBZE to cyheptamide (IS) were plotted versus the corresponding concentrations of the standards. Weighted linear regression was adopted, using the variance at each concentration as the weighting function (Oppenheimer et al., 1983). Sample concentrations of CBZ and CBZE were calculated from the corresponding linear regression equation.

#### 2.6. Data analysis

The plasma concentration-time data were evaluated for CBZ and its active metabolite, CBZE. The following pharmacokinetic parameters were calculated:  $C_{\text{max}}$ , taken as the highest observed concentration during the study period;  $T_{\text{max}}$ , taken as the time at which  $C_{\text{max}}$  occurred, and  $AUC_{(0-\infty)}$ , determined as the area under the plasma concentration-time curve up to the last measured time point calculated by the trapezoidal rule, plus the residual area calculated as the concentration of the last measured time point divided by the elimination rate constant.

## 2.7. Determination of relative bioavailability of CBZ and CBZE

For CBZ,  $AUC_{(0-\infty)} = FD/CL$  where FD is the bioavailable dose of CBZ and CL is the total body clearance of CBZ. Thus, the relative bioavailability of CBZ for each system is calcu-

lated by dividing the mean  $AUC_{(0-\infty)}$  of a particular system by that of Tegretol<sup>®</sup> suspension, the assumption being that CBZ clearance (*CL*) is the same among all rabbit groups.

For CBZE, according to metabolite kinetics (Houston, 1982),  $AUCE_{(0-\infty)} = fm.FD/CL_e$ , where *FD* is the bioavailable dose of CBZ; *fm* is the fraction of CBZ metabolized via the epoxide, CBZE, and  $CL_e$  is CBZE clearance. Thus, the  $AUCE_{(0-\infty)}$  ratio of all systems relative to that of Tegretol<sup>®</sup> suspension gives the relative increase in the term, *F.fm*, assuming that clearance of CBZE ( $CL_e$ ) is the same among rabbit groups.

Area ratios of CBZE,  $AUCE_{(0-\infty)}$ , relative to the  $AUC_{(0-\infty)}$  of CBZ is:  $AUCE_{(0-\infty)}/AUC_{(0-\infty)} = fm.CL/CL_e$ . This represents a ratio of the formation clearance of CBZE (fm.CL) to its elimination clearance ( $CL_e$ ). This ratio is calculated and compared for all rabbit groups.

#### 3. Results and discussion

#### 3.1. In vitro dissolution studies

The dissolution of plain CBZ and all prepared systems was carried out in distilled water. Aqueous dissolution of CBZ/PEG solid dispersions in the ratio of (1:2) and (1:8) drug/carrier, gave dissolution profiles that were not significantly different from each other for PEG<sub>4000</sub> as well as PEG<sub>6000</sub> at all sampling points during the 2-h dissolution period, p > 0.05, using 2-tailed unpaired Student t-test. This suggests that the dissolution of CBZ from the solid dispersion is neither related to the molecular weight nor the weight fraction of PEG. The 1:2 CBZ/ PEG<sub>6000</sub> was chosen for further evaluation. To examine the effect of PEG<sub>6000</sub> on the dissolution of CBZ from the Sd., a physical mixture of CBZ and  $PEG_{6000}$ in the ratio of 1:2 (drug to carrier) was prepared and its dissolution profile compared to that of the solid dispersion. Also, dissolution of plain CBZ was conducted in 0.444 mg/ml aqueous PEG<sub>6000</sub> solution, which is equivalent to that concentration of  $PEG_{6000}$  resulting from the dissolution of 1:2 CBZ/PEG<sub>6000</sub> Sd., equivalent to 200 mg CBZ in 900 ml distilled water (dissolution medium). The different profiles are given in Fig. 1. A worthy point is that the presence of 0.444 mg PEG<sub>6000</sub>/ml dissolution medium did not show significant enhancement of CBZ dissolution. The higher dissolution profile of the physical mixture relative to the plain drug may be explained by the wetting effect of PEG on plain CBZ. The increased drug release from the solid dispersion relative to the physical mixture demonstrates the interactive nature between the drug and carrier. Thus, the enhancement in dissolution of CBZ/PEG<sub>6000</sub> solid dispersion may be attributed to complex formation between CBZ and PEG<sub>6000</sub> during melting and may not have occurred in any other state (i.e. solution), with the solubility of the formed complex being higher than that of plain CBZ. Since CBZ exhibits different polymorphic forms (Umeda et al., 1984; Kaneniwa et al., 1984; Krahn and Mielck, 1987; Lowes et al., 1987), another possible explanation may be a polymorphic change during the preparation of the solid dispersion by fusion, with CBZ crystallizing in a metastable form of higher dissolution rate. PEG binding improves not only water solubility of bound molecules, but also their solubility in organic solvents, therefore, PEG could be used to move molecules across cell membranes. Besides, PEG is non toxic, familiar to living cells and approved by the FDA for internal consumption (Harris, 1992).



Fig. 1. Dissolution of carbamazepine from CBZ/PEG<sub>6000</sub> solid dispersion: ( $\blacksquare$ ) CBZ in distilled water; (\*) CBZ in 0.444 mg/ml aqueous PEG<sub>6000</sub> solution; ( $\bullet$ ) 1:2 CBZ/PEG<sub>6000</sub> physical mixture; ( $\blacktriangle$ ) 1:2 CBZ/PEG<sub>6000</sub> Sd., and ( $\Box$ ) 1:8 CBZ/PEG<sub>6000</sub> Sd.



Fig. 2. Dissolution of carbamazepine from CBZ/phospholipid coprecipitates: (■) CBZ; (\*) CBZ/DSPC; (□) CBZ/DMPC;
(●) CBZ/EPC; and (▲) CBZ/DMPG.

The ratio of 10:1 CBZ to phospholipid was chosen, since higher phospholipid concentrations did not significantly improve dissolution (Biswas et al., 1993), besides, a ratio of 10:1 CBZ/PL was sufficient to disperse the drug in the coprecipitate (Habib et al., 1992). Fig. 2 represents the dissolution profiles of CBZ/DMPG, CBZ/DMPC, CBZ/ EPC, and CBZ/DSPC coprecipitates as well as plain CBZ in distilled water. At each time point during the 2-h dissolution period, the four profiles were compared with each other and with those of plain CBZ using the 2-tailed unpaired Student t-test. At all points, CBZ/DMPG, CBZ/DMPC, and CBZ/EPC coprecipitates showed significantly higher percentages dissolved than plain CBZ, p < p0.05. For CBZ/DSPC coprecipitate, the mean percent dissolved was significantly higher than plain CBZ for the first hour, p < 0.05; while during the second hour, the mean percent dissolved from the CBZ/DSPC coppt. was not significantly different from plain CBZ, p > 0.05. CBZ/DMPG coppt. gave a higher profile than DMPC and EPC coprecipitates, p < 0.05; while CBZ/DMPC coppt. dissolution profile was not statistically different from that of CBZ/EPC at all points, p > 0.05. Phospholipids are known to improve the dissolution of a drug by their ability to form liposomes when in contact with water (Venkataram and Rogers, 1984). The bilayer structures formed entrap or sequester a solute, which during the dissolution process, is transported to the diffusion layer, then to the bulk solution then to the site of absorption to yield rapid delivery of a drug to the general circulation. It is also observed that drug release decreases with the increase in the chain length of the fatty ester in the phospholipid. This explains the lower dissolution profile observed with DSPC relative to the tested phospholipids, as it has the longest chain length. The highest dissolution profile seen with DMPG may be attributed to an electrostatic complex between the net negative charge on the polar head group of DMPG and the amino group of CBZ, thus increasing CBZ concentration in the vicinity of DMPG liposomes and hence increasing its initial dissolution rate (Biswas et al., 1993).

The aqueous dissolution of the 1:1 molar ratio of CBZ/HP $\beta$ CD Cx. was examined in comparison with plain CBZ in distilled water, as well as plain CBZ in 1.365 mg/ml aqueous solution of HP $\beta$ CD, corresponding to that concentration of HP $\beta$ CD resulting from the dissolution of the complex in water. The profiles are given in Fig. 3. At all examined points, the 1 M:1 M CBZ/ HP $\beta$ CD Cx. showed significantly higher percentages dissolved than plain CBZ in distilled water or in 1.365 mg/ml of aqueous HP $\beta$ CD solution, p < 0.05. Thus, the concentration of 1.365 mg/ml HP $\beta$ CD was too low to exhibit a significant solubilizing effect.

# 3.2. Physicochemical properties of carbamazepine systems

Fig. 4 summarizes the X-ray diffraction patterns of each system in comparison with plain



Fig. 3. Dissolution of carbamazepine from CBZ/HP $\beta$ CD complex: (**I**) CBZ in distilled water; (**O**) CBZ in 1.365 mg/ml aqueous HP $\beta$ CD solution, and (**A**) CBZ/HP $\beta$ CD Cx.

CBZ and the corresponding carrier. The X-ray diffraction pattern of CBZ is similar to that of  $\beta$ -carbamazepine reported by Lowes et al. (1987). Only the CBZ/HP $\beta$ CD Cx. exhibited an amorphous diffraction pattern similar to that of HP $\beta$ CD, suggesting that CBZ was totally entrapped within the complex. The change in the X-ray diffraction pattern of the systems, suggests an interaction between CBZ and the carrier and/ or a possible polymorphic change of CBZ, since for all systems, the difference in [d] spacing values was greater than  $\pm 0.02$  for the three peaks having the highest relative intensity, which suggests change in the crystal lattice.

Fig. 5 summarizes the DTA for all systems examined versus plain CBZ and the carrier. The endotherms show disappearance of the characteristic CBZ melting peak or a shift in endotherms, suggesting an interaction. For the 1 M:1 M CBZ/HP $\beta$ CD complex, the CBZ endotherm was totally absent suggesting that CBZ was totally entrapped inside HP $\beta$ CD. The same was observed with the CBZ/PEG<sub>6000</sub> Sd., where the endotherm due to CBZ was absent. For the CBZ/DMPG, endotherms characteristic to CBZ or DMPG were absent, with a new endotherm appearing for the system.

#### 3.3. In vivo data analysis

Good linearity of standard curves was exhibited for CBZ ( $r^2 > 0.999$  for all standard curves) and CBZE ( $r^2$  ranged from 0.968 to 0.982) in the concentration range used. Run-to-run standard deviations were used in defining the observed sample variance for purposes of weighting data in calculating the line of best fit (Oppenheimer et al., 1983). The advantage of using weighted least squares is that it does not assume a constant variance over the entire concentration range of interest. Thus, observations with large variance are given less weight than observations with smaller variance, which is appropriate when nonconstant variance exists.

A parallel study design was adopted since it was practically impossible to give each rabbit the four different treatments in crossover with long enough wash out periods to prevent any sequence



Fig. 4. X-Ray diffraction patterns of carbamazepine systems.



Fig. 5. Differential thermal analysis of carbamazepine systems.



Fig. 6. Mean  $\pm$  S.D. plasma concentration-time profiles of CBZ ( $\blacksquare$ ) and CBZE ( $\blacktriangle$ ) in five rabbits following the administration of CBZ/HP $\beta$ CD Cx. equivalent to 100 mg CBZ.

effect. Mean plasma concentration-time profiles for CBZ and CBZE for all treatments are presented graphically in Figs. 6-9. Pharmacokinetic parameters for CBZ and CBZE are presented in Table 1. This table summarizes  $C_{\text{max}}$ ,  $T_{\text{max}}$ ,  $AUC_{(0-24)}$ , and  $AUC_{(0-\infty)}$  for CBZ and CBZE for the four treatments. Due to lack of enough data points in the terminal portion of the log concentrations between 8 and 24 h, it was not possible to estimate reliably the half life for CBZ and CBZE. Therefore, to extrapolate areas to infinity, literature values for elimination rate constants of 0.420  $h^{-1}$  for CBZ and 0.192  $h^{-1}$  for CBZE were used (Riad, 1989). The  $AUC_{(0-24)}$  for CBZ after  $HP\beta CD$  Cx., DMPG Coppt., PEG<sub>6000</sub> Sd., and Tegretol<sup>®</sup> suspension accounted for  $96 \pm 2.2$ , 96 + 2.6, 95 + 1.9 and 97 + 1.3% respectively of the  $AUC_{(0-\infty)}$ . For CBZE, the  $AUCE_{(0-24)}$  represented  $92 \pm 4.4$ ,  $87 \pm 7.5$ ,  $88 \pm 7.5$ , and  $92 \pm 4.4\%$ 



Fig. 7. Mean  $\pm$  S.D. plasma concentration-time profiles of CBZ ( $\blacksquare$ ) and CBZE ( $\blacktriangle$ ) in five rabbits following the administration of CBZ/DMPG coppt. equivalent to 100 mg CBZ.



Fig. 8. Mean  $\pm$  S.D. plasma concentration-time profiles of CBZ ( $\blacksquare$ ) and CBZE ( $\blacktriangle$ ) in five rabbits following the administration of CBZ/PEG<sub>6000</sub> Sd. equivalent to 100 mg CBZ.

of the  $AUCE_{(0-\infty)}$ , for HP $\beta$ CD Cx., DMPG Coppt., PEG<sub>6000</sub> Sd., and Tegretol<sup>®</sup> suspension respectively.

For CBZ, peak plasma concentrations,  $C_{\text{max}}$ , averaged  $9.92 \pm 3.48$ ,  $3.66 \pm 0.702$ ,  $3.36 \pm 1.09$ , and  $5.49 \pm 3.48 \ \mu \text{g/ml}$  for CBZ/HP $\beta$ CD Cx., CBZ/DMPG coppt., CBZ/PEG<sub>6000</sub> Sd., and Tegretol<sup>®</sup> suspension respectively. Median CBZ peak times,  $T_{\text{max}}$ , were 0.875 h (range: 0.75-1.0 h) for CBZ/HP $\beta$ CD Cx., 1.0 h (range: 0.75-1.0 h) for CBZ/DMPG coppt., 0.25 h (range 0.25-0.75h) for CBZ/PEG<sub>6000</sub> Sd. and 0.50 h (range: 0.25-0.75 h) for Tegretol<sup>®</sup> suspension respectively. Mean  $AUC_{(0-\infty)}$  values were  $58.2 \pm 19.1$ ,  $41.2 \pm$ 8.89,  $36.9 \pm 9.59$ , and  $34.9 \pm 11.6 \ \mu$ g.h/ml for HP $\beta$ CD Cx., CBZ/DMPG coppt., CBZ/PEG<sub>6000</sub> Sd., and Tegretol<sup>®</sup> suspension respectively.

For CBZE, peak CBZE plasma concentrations,  $C_{\text{max}}$ , averaged 1.81  $\pm$  0.232, 1.29  $\pm$  0.426, 1.05  $\pm$ 



Fig. 9. Mean  $\pm$  S.D. plasma concentration-time profiles of CBZ ( $\blacksquare$ ) and CBZE ( $\blacktriangle$ ) in five rabbits following the administration of Tegretol<sup>®</sup> suspension equivalent to 100 mg CBZ.

Parameter	$CBZ/HP\beta CD Cx.$	CBZ/DMPG Coppt.	CBZ/PEG <sub>6000</sub> Sd.	Tegretol <sup>®</sup> suspension	
Carbabamazepine					
$T_{\rm max}$ (h)					
Median	0.875	1.0	0.25	0.50	
Range	0.75 - 1.0	0.75 - 1.0	0.25 - 0.75	0.25 - 0.75	
$C_{\rm max}$ ( $\mu g/{\rm ml}$ )	$9.9 \pm 3.48$	$3.67 \pm 0.702$	$3.36 \pm 1.09$	$5.49 \pm 3.48$	
$AUC_{(0-24)}$ (µg.h/ml)	$55.5 \pm 16.9$	$39.6 \pm 7.60$	$34.9 \pm 8.38$	$33.9 \pm 11.6$	
$AUC_{(0-\infty)}$ (µg.h/ml)	$58.2 \pm 19.1$	$41.2\pm8.89$	$36.9 \pm 9.58$	$34.9 \pm 11.6$	
Carbamazepine-10,11-epo	xide				
T <sub>max</sub>					
Median	6	8	4	6	
Range	4-8	4-8	4 - 8	4-8	
$C_{\rm max}$ ( $\mu g/{\rm ml}$ )	$1.81 \pm 0.232$	$1.29 \pm 0.426$	$1.05 \pm 1.09$	$0.662 \pm 0.364$	
$AUCE_{(0-24)}$ (µg.h/ml)	$27.6 \pm 6.58$	$20.1 \pm 6.33$	$15.9 \pm 1.46$	$10.0 \pm 5.07$	
$AUCE_{(0-\infty)}$ (µg.h/ml)	$30.1\pm8.00$	$23.0\pm 6.32$	$18.2\pm2.09$	$10.8\pm5.07$	

Table 1

Mean estimates of CBZ and CBZE pharmacokinetic parameters following oral administration of 100 mg CBZ as (1 M:1 M) CBZ/HP $\beta$ CD Cx., (10:1) CBZ/DMPG coppt., (1:2) CBZ/PEG<sub>6000</sub> Sd. and Tegretol<sup>®</sup> suspension

1.09, and  $0.662 \pm 0.364 \ \mu \text{g/ml}$  for CBZ/HP $\beta$ CD Cx, CBZ/DMPG coppt., CBZ/PEG<sub>6000</sub> S.D., and Tegretol<sup>®</sup> suspension respectively. Median CBZE peak times,  $T_{\text{max}}$ , were 6 h (range: 4–8 h) for CBZ/HP $\beta$ CD Cx., 8 h (range: 4–8 h) for CBZ/DMPG coppt., 4 h (range 4–8 h) for CBZ/PEG<sub>6000</sub> Sd. and 6 h (range: 4–8 h) for CBZ/PEG<sub>6000</sub> Sd. and 6 h (range: 4–8 h) for Tegretol<sup>®</sup> suspension. Mean  $AUCE_{(0-\infty)}$  values were 30.1 ± 8.00, 23.0 ± 6.32, 18.2 ± 2.09, and 10.8 ± 5.07  $\mu$ g.h/ml for HP $\beta$ CD Cx., CBZ/DMPG coppt., CBZ/PEG<sub>6000</sub> Sd., and Tegretol<sup>®</sup> suspension respectively.

One tailed Student *t*-test was used to compare pharmacokinetic parameters among the different systems in a pair wise manner with  $\alpha$  set at 0.05. A statistical summary is given in Table 2. The  $AUC_{(0-\infty)}$  values for CBZ were compared for the three systems and the Tegretol<sup>®</sup> suspension. It was found that after administration of the HP $\beta$ CD complex, the resultant  $AUC_{(0-\infty)}$  was significantly higher than the (1:2)  $CBZ/PEG_{6000}$ solid dispersion and the Tegretol<sup>®</sup> suspension, but not significantly different from that resulting after administration of CBZ/DMPG coprecipitate. All other  $AUC_{(0-\infty)}$  pairs were found to be non-significantly different from each other, p > 0.05. On the other hand, it was found that the  $AUCE_{(0-\infty)}$ values for CBZE for all prepared systems were significantly higher than that resulting after administration of Tegretol<sup>®</sup> suspension, p < 0.05. No significant difference was observed with areas under the epoxide concentration-time curves for CBZ/PEG<sub>6000</sub> and CBZ/DMPG pairs as well as CBZ/HP $\beta$ CD and CBZ/DMPG.

Regarding  $C_{\text{max}}$  for CBZ plasma levels, it was observed that  $C_{\text{max}}$  resulting from administration of the HP $\beta$ CD complex was significantly higher from the other two prepared systems as well as the Tegretol<sup>®</sup> suspension. All other pairs compared showed no significant difference between the corresponding  $C_{\text{max}}$  values.  $C_{\text{max}}$  values for CBZE were compared pair wise, and it was found that all pairs compared were significantly different from each other except for CBZ/DMPG and CBZ/PEG<sub>6000</sub>. A summary of the statistics is presented in Table 2.

Due to the lack of enough data in the absorptive phase, the absorption rate constant for CBZ could not be estimated accurately. Therefore,  $C_{\text{max}}/AUC_{(0-24)}$ , an effective metric in evaluating the absorption rate (Tothfalusi and Endrenyi, 1995), was calculated and compared for all systems as well as Tegretol<sup>®</sup> suspension. The mean  $\pm$  S.D. estimates were  $0.19 \pm 0.064$ ,  $0.093 \pm 0.013$ ,  $0.10 \pm 0.042$ , and  $0.16 \pm 0.091$  h<sup>-1</sup> for CBZ/ HP $\beta$ CD Cx., CBZ/DMPG coppt., CBZ/PEG<sub>6000</sub> Sd., and Tegretol<sup>®</sup> suspension respectively.

Groups compared	$AUC_{(0-\infty)}$	$AUCE_{(0-\infty)}$	C <sub>max</sub> CBZ	C <sub>max</sub> CBZE
Group A vs. B	Non Sig.	Non Sig.	Sig.	Sig.
Group A vs. C	Sig.	Sig.	Sig.	Sig.
Group A vs. D	Sig.	Sig.	Sig.	Sig.
Group B vs. C	Non Sig.	Non Sig.	Non Sig.	Non Sig.
Group B vs. D	Non Sig.	Sig.	Non Sig.	Sig.
Group C vs. D	Non Sig.	Sig.	Non Sig.	Sig.

 Table 2

 Statistical summary of pharmacokinetic parameters

Group A: Rabbits receiving (1 M:1 M) CBZ/HP $\beta$ CD Cx.; Group B: Rabbits receiving (10:1) CBZ/DMPG coppt.; Group C: Rabbits receiving (1:2) CBZ/PEG<sub>6000</sub> Sd.; Group D: Rabbits receiving Tegretol<sup>®</sup> suspension.

### 3.4. Determination of relative bioavailability of CBZ and CBZE

The relative bioavailability of each CBZ system to Tegretol<sup>®</sup> suspension was calculated. Estimates for CBZ/HP $\beta$ CD Cx, CBZ/DMPG coppt., and CBZ/PEG<sub>6000</sub> Sd. were 1.66, 1.18, and 1.06 respectively. Therefore, only the HP $\beta$ CD complex is considered to have a higher bioavailability than the suspension.

Also,  $AUCE_{(0-\infty)}$  ratios for all systems relative to Tegretol<sup>®</sup> suspension were calculated and were found to be 2.79, 2.14, and 1.68 for CBZ/HP $\beta$ CD Cx., CBZ/DMPG coppt., and CBZ/PEG<sub>6000</sub> Sd. respectively.

Mean  $\pm$  S.D. area ratios of CBZE,  $AUCE_{(0-\infty)}$ , relative to the  $AUC_{(0-\infty)}$  of CBZ calculated for all systems and Tegretol<sup>®</sup> were  $0.52 \pm 0.072$ ,  $0.57 \pm$ 0.13,  $0.52 \pm 0.14$ , and  $0.33 \pm 0.091$  for CBZ/ HP $\beta$ CD Cx., CBZ/DMPG coppt., CBZ/PEG<sub>6000</sub> Sd., and Tegretol<sup>®</sup> suspension respectively. The area ratios for all prepared systems were not significantly different from each other, but were significantly higher than that after Tegretol<sup>®</sup> suspension, which may suggest an increase in *fm*, the fraction of CBZ metabolized via the epoxide, rather than an increase in *CL* or a decrease in *CL*<sub>e</sub>.

It is unlikely that CBZ is metabolized in the intestinal lumen to CBZE, since CBZ perfused through rabbit small and large intestine did not show detectable CBZE concentrations in the perfusate samples (Riad and Sawchuk, 1991). On the other hand, the absorption of CBZ after administration of Tegretol<sup>®</sup> suspension is dissolution-rate

limited, thus absorption may occur further down in the gastrointestinal tract and as low as the rectum (Graves et al., 1985; Riad et al., 1986), bypassing the liver. CBZ in the prepared systems dissolves faster and is therefore absorbed earlier in the GI tract thus suffering higher first pass than the suspension.

Therefore, had the ratio of  $AUCE_{(0-\infty)}$  to  $AUC_{(0-\infty)}$  (ratio of relative formation and elimination clearances of CBZE) for the different systems been similar to that of Tegretol<sup>®</sup> suspension (i.e. 0.309), the theoretical mean  $AUC_{(0-\infty)}$  would have been 94, 76, and 62  $\mu$ g.h/ml for the HP $\beta$ CD Cx., DMPG coppt., and the PEG<sub>6000</sub> Sd. respectively. Thus, although a significantly higher bioavailability was expected for the prepared systems based upon their dissolution profiles, the reduced bioavailability observed may be explained by a higher ratio of the absorbed CBZ dose being metabolized via the epoxide pathway for all the tested CBZ systems.

#### 4. Conclusions

It may therefore be concluded that the dissolution of CBZ from (1:2) CBZ/PEG<sub>6000</sub> Sd., (10:1) CBZ/DMPG coppt., and (1 M:1 M) CBZ/ HP $\beta$ CD Cx. is significantly increased as shown from the dissolution profiles. Also, X-ray diffractometry and DTA revealed an interaction between CBZ and carrier, with the possibility of a polymorphic change in CBZ for some systems. In vivo evaluation showed that HP $\beta$ CD gave the highest  $AUC_{(0-\infty)}$  among the tested systems. All systems showed significantly higher  $AUCE_{(0-\infty)}$  in comparison with the Tegretol<sup>®</sup> suspension due to improved dissolution and faster absorption thus suffering significant first-pass by the liver.

#### References

- Badawy, S.I.F., Chen, F.F., Ghorab, M.M., Adeyeye, C.M., 1994. Oral bioavailability of danazol from hydroxypropylβ-cyclodextrin complex in rats. Pharm. Res. 11, S297.
- Bertilsson, L., 1978. Clinical pharmacokinetics of carbamazepine. Clin. Pharmacokinet. 3, 128–143.
- Biswas, M., Akogyeram, C.O., Scott, K.R., Potti, G.K., Gallelli, J.F., Habib, M.J., 1993. Development of carbamazepine:phospholipid solid dispersion formulations. J. Control. Rel. 23, 239–245.
- Choudry, S., Nelson, K., 1992. Improvement of oral bioavailability of carbamazepine by inclusion in 2-hydroxypropyl-β-cyclodextrin. Int. J. Pharm. 85, 175–180.
- Craig, D.Q.M., 1990. Polyethylene glycols and drug release. Drug Dev. Ind. Pharm. 16, 2501–2526.
- Cullity, B.D., 1990. Elements of X-ray Diffraction, 2nd ed. Addison-Wesley, Reading, MA, pp. 397–420.
- Eichelbaum, M., Tomson, T., Tybring, G., Bertilsson, L., 1985. Carbamazepine metabolism in man: induction and pharmacogenetic aspects. Clin. Pharmacokinet. 10, 80–90.
- Graves, N.M., Kriel, R.L., Jones-Seate, C., Cloyd, J.C., 1985. Relative bioavailability of rectally administered suspension in humans. Epilepsia 26, 429–443.
- Habib, M.J., Azadi, M., Akogyeram, O.C., 1992. Enhancement of dissolution rate of probenicid in phospholipid coprecipitates. Drug. Dev. Ind. Pharm. 18, 1117–1125.
- Habib, M.J., Akogyeram, C., Ahmadi, B., 1993. Improved dissolution of indomethacin in coprecipitates with phospholipids. Drug Dev. Ind. Pharm. 19, 499–505.
- Harris, J.M., 1992. Poly(ethylene glycol) Chemistry: Biotechnical and Biomedical Applications. Plenum Press, NY, pp.

1 - 14.

- Houston, J.B., 1982. Drug metabolite kinetics. Pharmacol. Ther. 15, 521–552.
- Kaneniwa, N., Yamaguchi, T., Watari, N., Otsuka, M., 1984. Hygroscopicity of carbamazepine crystalline powders. Yakugaku Zasshi 104, 184–190.
- Krahn, F.U., Mielck, J.B., 1987. Relations between several polymorphic forms and the dihydrate of carbamazepine. Pharm. Acta Helv. 62, 247–254.
- Lowes, M.M.J., Caira, M.R., Lotter, A.P., Van Der Watt, J.G., 1987. Physicochemical properties and X-ray structural studies of the trigonal polymorph of carbamazepine. J. Pharm. Sci. 76, 744–752.
- Oppenheimer, L., Capizzi, P., Weppelman, R.M., Mehta, H., 1983. Determining the lowest limit of reliable assay measurement. Anal. Chem. 55, 638–643.
- Riad, L.E., 1989. The gastrointestinal absorption and firstpass metabolism of carbamazepine in the rabbit. Ph.D. Thesis, University of Minnesota, Minneapolis, MN, USA.
- Riad, L.E., Sawchuk, R.J., 1991. Absorptive clearance of carbamazepine and selected metabolites in rabbit intestine. Pharm. Res. 8, 1050–1055.
- Riad, L.E., Chan, K.K.H., Wagner, W.E. Jr, Sawchuk, R.J., 1986. Simultaneous first- and zero-order absorption of carbamazepine tablets in humans. J. Pharm. Sci. 75, 897– 900.
- Sawchuk, R.J., Cartier, L.L., 1982. Simultaneous liquid chromatographic determination of carbamazepine and its epoxide metabolite in plasma. Clin. Chem. 28, 2127–2130.
- Tothfalusi, L., Endrenyi, L., 1995. Without extrapolation, Cmax/AUC is an effective metric in investigations of bioequivalence. Pharm. Res. 12, 937–942.
- Umeda, T., Ohnishi, N., Yokoyama, T., Kuroda, K., Kuroda, T., Tatsumi, E., Matsuda, Y., 1984. Kinetics of the thermal transition of carbamazepine polymorphic forms in the solid state. Yakugaku Zasshi 104, 786–792.
- Venkataram, S., Rogers, J.A., 1984. Characteristics of drugphospholipid coprecipitates. I: physical properties and dissolution behavior of griseofulvin-dimyristoyl phosphatidyl choline systems. J. Pharm. Sci. 73, 757–761.